



## nora<sup>®</sup>

nora systems GmbH • Hoehnerweg 2 – 4 • 69469 Weinheim

	Floor coverings	recommended ARDEX adhesives
adhesion (web products)	• NORAPLAN	<b>ARDEX AF 155 / AF 140 / AF 2224 / AF 180 / AF 181 W</b>
	• NORAPLAN conductive	<b>ARDEX AF 2270</b>
adhesion (moduls, tiles, planks)	• NORAMENT until 2,5 mm	<b>ARDEX AF 140 / AF 155 / AF 2224 / AF 180 / AF 181 W</b>
	• NORAMENT > 2,5 mm	<b>ARDEX AF 140 / AF 495 / AF 180 / AF 181 W</b>
	• NORAMENT conductive until 4 mm	<b>ARDEX AF 2270</b>
Contact adhesion	• NORAPLAN • NORAMENT until 4 mm	<b>ARDEX AF 635 / AF 660</b>

### Substrate preparation

The substrate must comply with the requirements of DIN 18365 "Floor covering work". In particular, it must be level, permanently dry, firm, load-bearing, free from separating agents and cracks, as well as tensile and compressive strength, or must be prepared accordingly. Levelling work is carried out with suitable ARDEX levelling compounds in conjunction with ARDEX primers.

### In ARDEX system

Floor covering work is carried out with suitable ARDEX adhesives. In combination with other ARDEX products classified in EMICODE EC1, they are the optimum prerequisite for very low emission and odourless construction. Refer to the technical data sheets of the products. We guarantee the perfect quality of our products. Our processing recommendations are based on tests and practical experience; however, they can only be general instructions without any guarantee of properties, as we have no influence on the conditions on site and the execution of the work. Country-specific regulations based on regional standards, building regulations, processing or industrial guidelines may lead to specific processing recommendations.



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		Elastic floorings			
floor	floor	Rubber floorings			
		Rubber sheets until 2,5 mm		Rubber webs > 2,5 mm	
	adhesive	<b>ADEX AF 2224 / AF 155 / AF 140</b>		<b>ARDEX AF 140 / AF 495 / AF 180 / AF 181 W</b>	
Substrate preparation	SLC	<b>ARDEX K 39 / K 40 / K22 F</b>		<b>ARDEX K 22F / K 60 / FA 20</b>	<b>ARDEX K 39 / K 40 / K 55</b>
	primer	<b>ARDEX P 52</b>		<b>ARDEX P 82</b>	<b>ARDEX P 21</b>
	filling/ patching	<b>ARDEX A 45 / A 45 FEIN</b>			
	Crack repair	<b>ARDEX FB / PU 5 / P 10 SR</b>			
	substrate, new, permanently dry	screed/ concrete acc. DIN EN 13813 and DIN 18560 - CT	Calciumsulfate acc. DIN 18560 - CA/CAF	Mastic asphalt acc. DIN 18560 - AS	Wood substrates

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